



### TWO-COMPONENT EPOXY ADHESIVE

Fast-curing two-component epoxy-based adhesive for bonding and repairing marble, glass, ceramics, porcelain, leather, metal and plastics.

#### **PROPERTIES**

- Resistant to water and dilute acids.
- It does not change colour.
- It does not crack and does not shrink.
- Paintable, can be sanded and drilled.

#### **AREA OF USE**

- For bonding and repairing of marble, glass, ceramic, porcelain, leather, metal, and plastic. Especially suitable for gluing non-absorbent surfaces.
- Not suitable for polystyrene, PE, PP and PTFE.







### **TECHNICAL DATA**

Chemical basis epoxy resin (first component) and hardener (second component)

Mixing ratio of components 1:1

The time of applicability of the mixture 5 minutes

Application temperature from 5 °C to 35 °C; use at temperature above 50 °C is not

recommended after 5 minutes

Initial strength after 5 minutes
Final strength after 30 minutes
Shore D 80 [+/- 2]

# INSTRUCTIONS FOR USE

- Surfaces must be clean and free of dust and grease.
- Squeeze out the same amount of both components and mix well until the mixture is of unified colour.
- Apply the glue to both glued surfaces as soon as possible and immediately squeeze them together.
- Do not move the glued surfaces during curing.
- Squeeze the surfaces for 5 to 10 minutes.
- The initial strength is reached after 5 minutes, the final strength is reached after 30 minutes.

#### **PACKAGING**

6 q syringe

## STORAGE

36 months in a dry and cool place.

### HEALTH, SAFETY, HANDLING AND DISPOSAL INFORMATION

Additional safety information, safe handling instructions, information on personal protective equipment, and disposal information can be found in the safety data sheet. Safety data sheet available on request. You can also obtain a copy from your TKK sales representative.

# WARNING

The information given is based on our tests and practical experience. However, due to specific conditions and working methods we recommend preliminary tests for each case of use.

